

Forged Steel Hammer Unions



100 Series

Note: Buttweld and socket weld configurations and other materials are available.

- Used on low pressure manifolds and lines and in applications running air, water, oil or gas up to 1,000 psi NSCWP (non-shock cold working pressure)

| 100 SERIES | | | |
|------------|--------|---|-------|
| PART NO. | SIZE | DESCRIPTION | NSCWP |
| HU100200 | 2" | 2" Hammer Union - 100 series, yellow, black nut | 1000 |
| HU100250 | 2 1/2" | 2 1/2" Hammer Union - 100 series, yellow, black nut | 1000 |
| HU100300 | 3" | 3" Hammer Union - 100 series, yellow, black nut | 1000 |
| HU100400 | 4" | 4" Hammer Union - 100 series, yellow, black nut | 1000 |
| HU100600 | 6" | 6" Hammer Union - 100 series, yellow, black nut | 1000 |
| HU100800 | 8" | 6" Hammer Union - 100 series, yellow, black nut | 1000 |

- Used in general service applications running air, water, oil or gas up to 2,000 psi NSCWP (non-shock cold working pressure)

| 200 SERIES | | | |
|------------|--------|--|-------|
| PART NO. | SIZE | DESCRIPTION | NSCWP |
| HU200100 | 1" | 1" Hammer Union - 200 series, grey sub, blue nut | 2000 |
| HU200150 | 1 1/2" | 1 1/2" Hammer Union - 200 series, grey sub, blue nut | 2000 |
| HU200200 | 2" | 2" Hammer Union - 200 series, grey sub, blue nut | 2000 |
| HU200250 | 2 1/2" | 2 1/2" Hammer Union - 200 series, grey sub, blue nut | 2000 |
| HU200300 | 3" | 3" Hammer Union - 200 series, grey sub, blue nut | 2000 |
| HU200400 | 4" | 4" Hammer Union - 200 series, grey sub, blue nut | 2000 |
| HU200600 | 6" | 6" Hammer Union - 200 series, grey sub, blue nut | 2000 |

- O-ring mounted sub provides excellent sealing properties
- Runs air, water, oil or gas up to 2,000 psi NSCWP (non-shock cold working pressure)

| 206 SERIES | | | |
|------------|--------|--|-------|
| PART NO. | SIZE | DESCRIPTION | NSCWP |
| HU206100 | 1" | 1" Hammer Union - 206 series, grey sub, blue nut | 2000 |
| HU206150 | 1 1/2" | 1 1/2" Hammer Union - 206 series, grey sub, blue nut | 2000 |
| HU206200 | 2" | 2" Hammer Union - 206 series, grey sub, blue nut | 2000 |
| HU206250 | 2 1/2" | 2 1/2" Hammer Union - 206 series, grey sub, blue nut | 2000 |
| HU206300 | 3" | 3" Hammer Union - 206 series, grey sub, blue nut | 2000 |
| HU206400 | 4" | 4" Hammer Union - 206 series, grey sub, blue nut | 2000 |
| HU206600 | 6" | 6" Hammer Union - 206 series, grey sub, blue nut | 2000 |

- Lip type seal ring minimises fluid flow turbulence while creating a pressure seal
- For use in mud, manifold service and truck mounting applications running air, water, oil, gas or mud up to 6,000 psi NSCWP (non-shock cold working pressure)

| 602 SERIES | | | |
|------------|------|---|-------|
| PART NO. | SIZE | DESCRIPTION | NSCWP |
| HU602100 | 1" | 1" Hammer Union - 602 series, orange sub, black nut | 6000 |
| HU602150 | 2" | 2" Hammer Union - 602 series, orange sub, black nut | 6000 |

Forged Steel Hammer Unions (continued)



100 Series

Note: Buttweld and socket weld configurations and other materials are available.

- Lip type seal ring minimises fluid flow turbulence while creating a pressure seal
- For use in high pressure systems and truck mounting applications running air, water, oil, gas or mud up to 10,000 psi NSCWP (non-shock cold working pressure)

1002 SERIES

| PART NO. | SIZE | DESCRIPTION | NSCWP |
|-----------|------|--|-------|
| HU1002100 | 1" | 1" Hammer Union - 1002 series, blue sub, red nut | 10000 |
| HU1002200 | 2" | 2" Hammer Union - 1002 series, blue sub, red nut | 10000 |
| HU1002400 | 4" | 4" Hammer Union - 1002 series, blue sub, red nut | 10000 |

- Lip type seal ring minimises fluid flow turbulence while creating a pressure seal
- For use in extreme high pressure applications running air, water, oil, gas or mud up to 15,000 psi NSCWP (non-shock cold working pressure)

1502 SERIES

| PART NO. | SIZE | DESCRIPTION | NSCWP |
|-----------|------|--|-------|
| HU1502200 | 2" | 2" hammer union - 1502 series, red sub, blue nut | 15000 |